

COMMUTATOR END FRAME TERMINAL PACKAGE

WARNING!!! ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE – INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY STARTER. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

1. Remove clip from OCP connector if applicable.
2. Remove all hardware from ground stud
3. Remove the CE screws and CE housing.
4. Remove all remaining insulators from ground stud.
5. Install the square fiber insulator onto the ground stud.
6. Install the CE housing and the CE screws, making sure that the square fiber washer is properly aligned with the anti-turn feature on the CE housing. Torque the screws to 40-60 lb in. On OCP models, make sure that the OCP connector is seated properly in the CE housing.
7. First insert the small round fiber insulator and then the rubber bushing into the hole in the CE housing over the ground stud. Installing the rubber bushing prior to installing the CE housing can pinch the rubber bushing and destroy its sealing capabilities.
8. Install the large round fiber washer and the remaining hardware in the same order the parts were removed. Torque large nut on ground stud to 240-300 lb in.
9. Install clip on OCP connector.